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CALCULATION OF THE HYDRAULIC FRICTION OF THE COOLING CHANNELS 0--ETC(U)  
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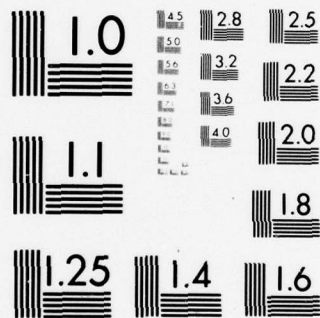
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FOREIGN TECHNOLOGY DIVISION



CALCULATION OF THE HYDRAULIC FRICTION OF THE  
COOLING CHANNELS OF GAS-TURBINES BLADE

by

L. N. Odivanov



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# MACHINE TRANSLATION

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CALCULATION OF THE HYDRAULIC FRICTION OF THE  
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By: L. N. Odivanov

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graphics have been merged with the computer output and  
editing has been limited to that necessary for compre-  
hension. No further processing is anticipated.



# U. S. BOARD ON GEOGRAPHIC NAMES TRANSLITERATION SYSTEM

Block	Italic	Transliteration	Block	Italic	Transliteration
А а	<i>А а</i>	A, a	Р р	<i>Р р</i>	R, r
Б б	<i>Б б</i>	B, b	С с	<i>С с</i>	S, s
В в	<i>В в</i>	V, v	Т т	<i>Т т</i>	T, t
Г г	<i>Г г</i>	G, g	У у	<i>У у</i>	U, u
Д д	<i>Д д</i>	D, d	Ф ф	<i>Ф ф</i>	F, f
Е е	<i>Е е</i>	Ye, ye; E, e*	Х х	<i>Х х</i>	Kh, kh
Ж ж	<i>Ж ж</i>	Zh, zh	Ц ц	<i>Ц ц</i>	Ts, ts
З з	<i>З з</i>	Z, z	Ч ч	<i>Ч ч</i>	Ch, ch
И и	<i>И и</i>	I, i	Ш ш	<i>Ш ш</i>	Sh, sh
Й й	<i>Й й</i>	Y, y	Щ щ	<i>Щ щ</i>	Shch, shch
К к	<i>К к</i>	K, k	Ъ ъ	<i>Ъ ъ</i>	"
Л л	<i>Л л</i>	L, l	Ы ы	<i>Ы ы</i>	Y, y
М м	<i>М м</i>	M, m	Ь ь	<i>Ь ь</i>	'
Н н	<i>Н н</i>	N, n	Э э	<i>Э э</i>	E, e
О о	<i>О о</i>	O, o	Ю ю	<i>Ю ю</i>	Yu, yu
П п	<i>П п</i>	P, p	Я я	<i>Я я</i>	Ya, ya

\*ye initially, after vowels, and after ъ, ы; e elsewhere.  
When written as ё in Russian, transliterate as yë or ë.

## RUSSIAN AND ENGLISH TRIGONOMETRIC FUNCTIONS

Russian	English	Russian	English	Russian	English
sin	sin	sh	sinh	arc sh	sinh <sup>-1</sup>
cos	cos	ch	cosh	arc ch	cosh <sup>-1</sup>
tg	tan	th	tanh	arc th	tanh <sup>-1</sup>
ctg	cot	cth	coth	arc cth	coth <sup>-1</sup>
sec	sec	sch	sech	arc sch	sech <sup>-1</sup>
cosec	csc	csch	csch	arc csch	csch <sup>-1</sup>

Russian      English

rot      curl  
lg      log

SUBJECT CODE 5147D

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CALCULATION OF THE HYDRAULIC FRICTION OF THE COOLING CHANNELS OF  
GAS-TURBINES BLADE

L. N. Odivanov.

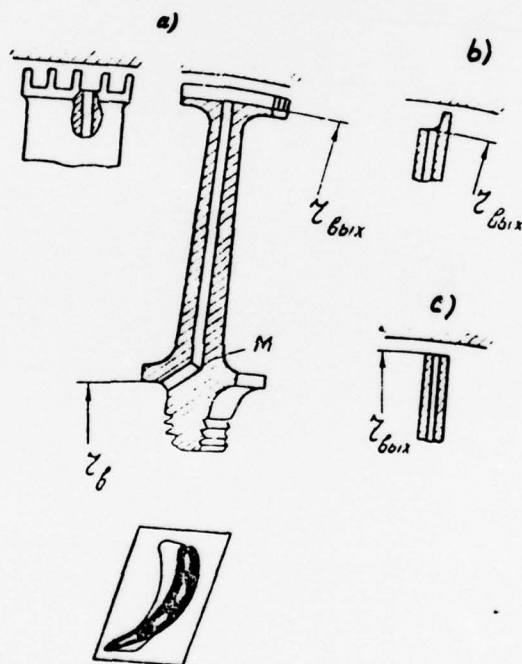
Is given the derivation of the calculation formulas for determining the hydraulic friction of the cooling channels of blades. In formulas is considered the effect of the preheating of air, losses from friction and centrifugal backwater <sup>on</sup> ~~to~~ the capacity of cooling channels.

For blades with radial (longitudinal) cooling channels are given the calculation formulas, suitable for a programming <sup>on</sup> ~~by~~ small ETsVM [ - digital computer<sup>s</sup> ]. For blades with transverse channels is given an example of the calculation on the basis of the selection of the loss factors in handbook. Calculation data satisfactorily coincided with

the experimental data of other authors.

In gas turbine construction <sup>there</sup> was received ~~the~~ wide acceptance of  
blade air-cooled. The diagrams of some of them are given in Fig. 1,

2.



*Diagrama*  
Fig. 1. Schematics of the cooled blades with the longitudinal channels.

Page 4.

*In design*  
During the ~~layout~~ of cooling channels it is necessary correctly to estimate hydraulic losses. In the existing methods of calculation [1], etc. <sup>there</sup> is not examined the combined effect of some special ~~feature~~ peculiarities of air flow in the cooling channels of the blades: the effect of the preheating of air from the heat, <sup>fed</sup> applied through walls from gas; the heat, isolated from friction; the effect of centrifugal forces, etc. This leads to certain arbitrariness in the calculations, frequently ~~it~~ impedes the account of the specific conditions of the flow of coolant and the generalization of the loss factors.

In work [2] is experimentally investigated the effect of the factors indicated for a rotor with the blades, which have ~~within~~ <sup>inside</sup> deflector (Fig. 2). The clearance between the external wall and the deflector was maintain/withstood because of point punch-outs on deflector.

*design*  
In works [3, 4] is investigated the ~~construction~~ of blade with the transverse motion of air coolant, with its ejection in the area of trailing edge to the side of trough. Experimental data [4, 5],



etc. confirm the possibility of applying reference data [6] with some corrections.

In the present work is proposed the method of the calculation of hydraulic friction and determination of the flow rate of cooling air for blades with the longitudinal and cross flow of coolant with the assigned/~~prescribed~~ geometry of channels and parameters of air coolant.

Below is set forth the derivation of the calculation formulas on the basis of the equations of energy and continuity.

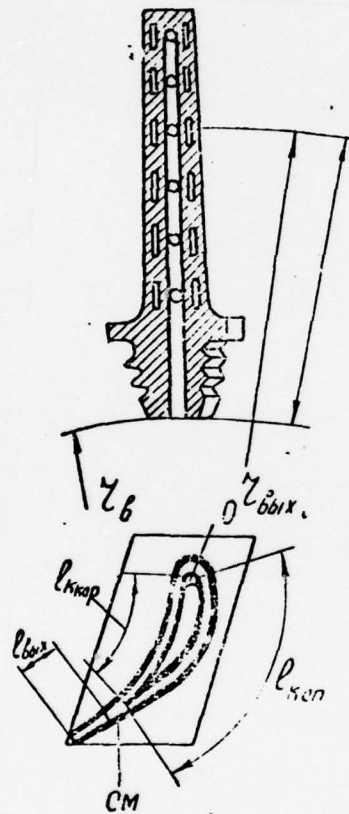


Fig. 2.  
(Caption on next page.)



*Diagram a*  
Fig. 2. Schematic of the cooled blade with transverse channels.

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### 1. Equation of energy.

The equation of energy for air flow in cooling channels (in relative motion) is ~~recorded~~ written in the form:

$$c_p(T_w - T_{\text{MAX}}) + Q + \frac{u_{\text{MAX}}^2 - u_w^2}{2} - \frac{w_{\text{MAX}}^2 - w_w^2}{2} = 0. \quad (1)$$

Here  $Q$  - the heat, applied to air from the walls of the heated channel;  $w$  is  $\phi$  relative speed;  $u$  - peripheral speed;  $T$  - the temperature of air in channels;  $c_p$  is the specific heat of air.

*Subscripts*  
Indices " $\phi$ " and "MAX" designate the parameters of air coolant at the duct inlet and at ~~output~~ *outlet* from it respectively (Figs. 1, 2).

According to the equation of the 1st law of the thermodynamics

$$dL_r + dQ = c_p dT - \frac{dp}{\gamma}, \quad (2)$$

where  $L_r$  is the work lost in friction;  $p$  and  $\gamma$  - the pressure and

air density.

In the process of the expansion of air its preheating through walls from gas, from friction and from centrifugal compression let us consider ~~through~~ <sup>in terms of</sup> the single average <sup>polytropic</sup> ~~index electropesons~~ <sup>of the polytrope</sup>  $n$ , i.e., let us accept  $p/\gamma^n = \text{const.}$  Then integration of (2) will give

$$Q = c_p (T_{\text{max}} - T_u) + \frac{n}{n-1} R T_u \left[ 1 - \left( \frac{p_{\text{max}}}{p_u} \right)^{\frac{n-1}{n}} \right] - \int_u^{\text{max}} dL_r \quad (3)$$

It is known that

$$\int_u^{\text{max}} dL_r = L_r = \frac{w_{\text{max},n}^2 - w_{u,n}^2}{2}, \quad (4)$$

where <sup>the theoretical</sup>  $w_{\text{max},n}$  is ~~pitch~~ speed without taking into account ~~of~~ hydraulic losses.

Taking into account expressions (3) and (4) equation (1) takes the form

$$w_{\text{max},n}^2 = 2 \frac{n}{n-1} R T_u \left[ 1 - \left( \frac{p_{\text{max}}}{p_u} \right)^{\frac{n-1}{n}} \right] + u_{\text{max}}^2 - u_u^2 + w_u^2 \quad (5)$$

<sup>Polytropic</sup>  
Index electropesons it is possible to determine from the known relationship/ratio

$$\frac{n-1}{n} = \frac{\lg \frac{T_{\text{max}}}{T_n}}{\lg \frac{p_{\text{max}}}{p_n}}, \quad (6)$$

*and* outlet temperature from channel from the equation

$$T_{\text{max}} = T_n + \Delta T^* - \frac{w_{\text{max}}^2 - w_n^2}{2 \frac{k}{k-1} R}. \quad (7)$$

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For determining  $w_{\text{max}}$  from value  $w_{\text{max}, II}$  it is necessary to find the factor of hydraulic loss.

## 2. Factors of hydraulic loss.

For blades of the type a, b, c (Fig. 1) ~~the~~ duct loss <sup>es</sup> ~~they~~ are composed of the following forms: input, exit and loss from friction in channel. It is convenient to <sup>refer</sup> ~~relate~~ losses to real outlet velocity from channel, then  $L_r = \xi_k \frac{w_{\text{max}}^2}{2}$  either according to expression (4) we

will obtain

$$w_{\text{HMX}}^2 = \frac{w_{\text{HMX},0}^2}{1 + \xi_k}$$

or

$$w_{\text{HMX}}^2 = \frac{2 \frac{n}{n-1} RT_0 \left[ 1 - \left( \frac{p_{\text{HMX}}}{p_0} \right)^{\frac{n-1}{n}} \right] + u_{\text{HMX}}^2 - u_0^2 + w_0^2}{1 + \xi_k} \quad (8)$$

The total energy losses in channel, referred to the unit of mass, will be:

$$\xi_k \frac{w_{\text{HMX}}^2}{2} = \sum \int \frac{w^2}{2D_r} dl + \sum \frac{\xi_m w_m^2}{2}.$$

Hence

$$\xi_k = \frac{1}{w_{\text{HMX}}^2} \sum \int \frac{w^2}{D_r} dl + \sum \frac{\xi_m w_m^2}{w_{\text{HMX}}^2}, \quad (9)$$

where  $\xi_m$  is factor of local loss;  $\xi$  - the drag coefficient of the sections of channel;  $D_r$  - the hydraulic diameter of the sections of channel;  $l$  is length of channel.

If we approximately accept a linear change in the losses from the wall friction on the section of channel, then the first term of expression (9) will take the form:

$$\xi = \frac{\tau_w l}{2D_{f,w}} \left( \frac{w_n}{w_{max}} \right)^2 + \frac{\tau_{max} l}{2D_{f,max}}.$$

Speed change on section from output ~~field~~ to the inflection point of channel ~~negligibly little~~, i.e., ~~we assume that~~ ~~can be accepted~~

$$w_n = w_{max}$$

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Taking this into account the formula for determining the coefficient of the losses of the channels, depicted on Fig. 1, will take the form:

$$\xi_k = \frac{\tau_{max} l}{2D_{f,max}} + \left( \frac{w_n}{w_{max}} \right)^2 \left( \xi_n + \frac{\tau_w l}{2D_{f,w}} \right). \quad (10)$$

The velocity ratio is determined from the equation of the continuity

$$\frac{w_n}{w_{max}} = \frac{p_{max} F_{max} T_n}{p_n F_n T_{max}}. \quad (11)$$

From equations (6), (7), (8), (10), (11) ~~is determined~~ <sup>we</sup>  $w_{max}$  and  $T_{max}$ .

In this case pressure at output ~~field~~ from holes  $p_{max}$  can be accepted approximately: that which is being changing <sup>ed</sup> according to linear law from the gas pressure on periphery  $p_{in}$  at ~~entrance~~ <sup>inlet</sup> (into lattice) to  $p_{2n}$  - at output ~~field~~.



FOOTNOTE<sup>1</sup>. More precise according to data [7]  $p_{\text{max}}$  a little ~~flow rises~~ <sup>increases</sup> with a decrease in the clearance  $\delta$  and with an increase in the dynamic head of air coolant. ENDFOOTNOTE.

For the blades, depicted on Fig. 2, are characteristic still other forms of ~~the~~ losses whose coefficients are enumerated below:

the coefficient, which evaluates loss from air distribution in central channel  $\xi_p$ ;

coefficients, the evaluating ~~entry~~ <sup>at inlet</sup> loss into hole 0 (Fig. 2), losses ~~for~~ <sup>from</sup> shock of flow into wall (internal surface of the spout of blade) and from the rotation of flow in the direction of transverse channels  $\xi_{\text{r}}$  and  $\xi_{\text{v}}$ ;

the coefficient, which considers losses from the mixing of flows upon their ~~meeting~~ <sup>encounter</sup> and from sudden expansion ~~on output~~ <sup>at outlet</sup> yield from the channels of back and trough  $\xi_{\text{cu}}$ .

Are examined below recommendations ~~to to~~ <sup>on</sup> the selection of the

loss factors.

On the periphery of blades (Fig. 1b, c) the air flow at output/~~yield~~ from hole depends on the effect of the flow of gas; the mechanism of interaction is very complex; therefore the coefficient of ~~leaving~~ <sup>outlet</sup> losses  $\xi_{\text{max}}$  can be determined experimentally. Tentative calculations show that  $\xi_{\text{max}} = 0.3 \div 1$  (the upper limit corresponds to small radial gap  $\delta$ ). For the blades, shown in Fig. 2,  $\xi_{\text{max}}$  it is possible to determine by Borda-Carnot's formula:  $\xi_{\text{max}} = \left(1 - \frac{F_{\text{max}}}{F_n}\right)^2$ .

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In works [3, 4] the total losses  $\xi_n + \xi_v$  are determined experimentally; their value <sup>is</sup> more at the smaller relative clearances  $\bar{h} = h/d$  between the leading edge of the deflector and the internal surface of blade. According to experiments [3]  $\xi_n + \xi_v = 4 \div 5$  with  $\bar{h} \approx 1$ , while according to the data [4] 0.7-1.7 <sup>when</sup> ~~with~~  $\bar{h} \approx 2$ .

The satisfactory agreement of these data is obtained, if ~~they~~ <sup>they</sup> are selected on graphs for circular exhaust shaft ~~mines~~ <sup>with hood</sup>, upon consideration of additional entry loss into hole (account of the evenness of entrance) [1, 6]. The coefficients of losses  $\xi_n$  at the ~~inlet~~ <sup>inlet</sup> entrance into cooling channels,  $\xi_p, \xi_{cu}$  can be found from handbook [6].



The values of drag coefficients  $\zeta$  ~~the~~ <sup>values</sup> transverse channels, obtained in experiments [4], satisfactorily coincide with calculated [6]. The drag coefficients of radial channels  $\zeta_r$  and  $\zeta_{max}$  are determined from formulas for ducts. One must take into account that the friction of the rotating radial channels is more than ~~being~~ <sup>consists of</sup> ~~unrotated~~ <sup>nonrotating</sup> ones. According to experiments [5] excess ~~composes~~ <sup>is</sup> 150/o.

These coefficients of losses and recommendation regarding their selection require further refinement (especially for rotor blades) with the accumulation of experimental data.

### 3. Determination of the preheating of coolant.

$$c_p dT^* = dQ + u du. \quad (12)$$

The equation of energy in the complete parameters, the differential form and in relative motion has the form:

~~The~~ <sup>The</sup> quantity of heat, applied to coolant (with flow rate per second ~~G~~ <sup>G</sup>) through walls, on the elementary section of the length of channel  $dz$  is equal to:

$$dQ_0 = GdQ - k_0(T_r - T^*) d\bar{z},$$

where

$$k_0 = \frac{l}{\frac{1}{\alpha_n \Pi_n} + \frac{\delta}{\lambda_w \Pi_{cp}} + \frac{1}{\alpha_i \Pi_i}};$$

$$\bar{z} = \frac{z}{l};$$

$z$  - coordinate in the direction of a radius;  $\delta$  is wall thickness;  $\alpha$  - heat-transfer coefficient;  $\lambda_w$  - the thermal conductivity of wall;  $\Pi$  - the perimeters of the ~~cross~~ section ~~out~~ of wall.

By converting equation (12), we will obtain

$$dT^* = \left[ k_0 \frac{(T_r^* - T^*)}{G} + (\omega l)^2 (\bar{r} + \bar{z}) \right] \frac{d\bar{z}}{c_p}.$$

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At the average/mean value of quantities  $k_0$ ,  $T_r^*$  the definite integral of this equation in ~~range~~ <sup>interval</sup> from 0 to  $\bar{z}$  takes the form:

$$\Delta T^* = \left[ T_r^* - T^* + \frac{\omega^2 l^2}{c_p k_1} \left( \bar{r}_n - \frac{1}{k_1} \right) \right] (1 - e^{-k_1 \bar{z}}) + \frac{\omega^2 l^2 \bar{z}}{c_p k_1}, \quad (13)^*$$

where  $\bar{r}_n = \frac{r_n}{l}$ ,  $r_n$  - radius of the <sup>inlet</sup> entrance of hole;  $T_r^*$  - the

stagnation temperature of coolant at the ~~entrance~~ <sup>inlet</sup> in relative motion;

$$k_1 = \frac{k_0}{Gt_p}.$$

FOOTNOTE 1. In book [8] is given the formula for determining the preheating of coolant in nozzle blades ( $\omega = 0$ ). ~~ENDFOOTNOTE~~

4. Determination of the ~~consumption~~ <sup>flow rate</sup> of coolant.

Outlet velocity from hole is ~~located through~~ <sup>found from</sup> converted expression (8)

$$w_{RMX}^2 = \frac{2 \frac{n}{n-1} R (T_E - T_{RMX}) + n_{RMX}^2 - u_n^2 + \omega_n^2 \left( 1 - \xi_M - \frac{l_{vE}}{2D_{t,R}} \right)}{1 + \frac{l_{vRMX}}{2D_{t,RMX}}} \quad (14)$$

The drag coefficient of channel with technical roughness with Re numbers > 2300 it is possible to determine from the general-purpose formula of Colbrook and White [6] taking into account an increase by 150/o in the data [5] ~~during~~ <sup>with</sup> the rotation

$$\xi = \frac{1,15}{\left[ -2 \lg \left( \frac{2,51}{Re \sqrt{\xi}} + \frac{1}{3,7D_r} \right) \right]^2}, \quad (15)$$

where  $\Delta$  is roughness.

Moreover Re it is convenient to calculate according to the formula

$$Re = \frac{4G}{\Pi \eta}, \quad (16)$$

where  $\eta$  is dynamic viscosity of coolant.

For determining  $w_n$  they are assigned at first approximately by the ~~consumption~~ <sup>flow rate</sup> of coolant and then they find appropriate  $p_n$ ,  $T_n$  and  $w_n$  through the following equations:

$$p_n = p_n^* \left[ 1 - \frac{w_n^2 (1 + \xi_n)}{2 \frac{k}{k-1} R T_n^*} \right]^{\frac{k}{k-1}}; \quad (17)$$

$$T_n = T_n^* - \frac{w_n^2}{\frac{2k}{k-1} R}; \quad (18)$$

$$w_n = \frac{G R T_n}{p_n F_n}. \quad (19)$$

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The calculation in channel is performed according to sections <sup>i</sup>~~2~~.  
~~at~~ <sup>at</sup> output/yield from which from equations (6), (7), (13), (14) and  
 the continuity

$$P_{\text{max } i} = \left( \frac{GRT}{WF} \right)_{\text{max } i} \quad (20)$$

by the method successive approximation <sup>there</sup> they are determined  $P_{\text{max } i}$ ,

$w'_{\text{max } i}$ ,  $T_{\text{max } i}$ .

At output/yield from the last <sup>there</sup> ~~latter~~ section ~~it~~ is calculated



$$p_{\text{HMX } p} = p_{\text{HMX } i} \left( 1 - \frac{\sum_{\text{HMX}} w_{\text{HMX } i}^2}{2 \frac{k}{k-1} R T_{\text{HMX } i}^*} \right)^{\frac{k}{k-1}}.$$

The entire calculation is fulfilled also by the method of ~~approach~~/approximations G before agreement <sup>of</sup>  $p_{\text{HMX } p}$  with  $p_{\text{HMX}}$  assigned/~~prescribed~~.

The calculation is programmed for computation <sup>on</sup> by ETSVM <sup>"Nairi"</sup> ~~press~~.

The calculations show that the correctly approximate equality

$$\begin{aligned} \frac{n}{n-1} T_n \left[ 1 - \left( \frac{p_{\text{HMX}}}{p_s} \right)^{\frac{n-1}{n}} \right] &\approx \\ \approx \frac{k}{k-1} (T_n + 0,5 \Delta T^*) \left[ 1 - \left( \frac{p_{\text{HMX}}}{p_s} \right) \right]^{\frac{k-1}{k}}, &\quad (21) \end{aligned}$$

which is used below.

For the blades, depicted on Fig. 2, due to the presence of many different forms of friction in coolant passage the calculation ~~to~~

conveniently <sup>to</sup> ~~conduct~~ <sup>sequentially</sup> ~~consecutively~~, totaling hydraulic losses by sections along channel.

If we write equation (5) in stagnation parameters and ~~to~~ consider relationship/ratio (21), then we will obtain expression for determining the theoretical total pressure  $p_n^*$  on the appropriate radius of the blade

$$p_n^* = p_n^* \left[ 1 + \frac{u^2 - u_n^2}{2 \frac{k}{k-1} R (T_n + 0.5 \Delta T^*)} \right]^{\frac{k}{k-1}}, \quad (22)$$

where  $\Delta T^*$  - the preheating of air on section from the entrance into radial channel before its distribution into transverse channels.

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The temperature of stagnation was determined from converted expression (7)

$$T^* = T_n^* + \Delta T^*. \quad (23)$$

The actual the total pressure at the ~~output field on~~ <sup>outlet from</sup> of each section will be

$$p_{n\max}^* = p_n^* - \Delta p^*, \quad (24)$$

where  $\Delta p^* = \xi \frac{\gamma w^2}{2}$ .



In handbook [6] the coefficients of losses  $\xi$  are given on the basis of experiments with small pressure differentials under isothermal conditions. In long channels with ~~the large~~ <sup>great</sup> preheating of coolant proceeds a considerable change in the losses and an ~~incidence~~ drop in the total pressure from heat supply. Taking this into account total pitot loss (in the channels of constant <sup>cross</sup> section) approximately <sup>1</sup> will be

$$\Delta p^* \approx \left( \frac{\xi_B}{2} - 1 \right) \frac{\gamma_B w_B^2}{2} + \left( \frac{\xi_{MAX}}{2} + 1 \right) \frac{\gamma_{MAX} w_{MAX}^2}{2}$$

(for channels  $\xi = \tau \frac{l}{D_r}$ ).

**FOOTNOTE** <sup>1</sup>. The more precise value of the total pressure at output ~~yield~~ from section with the changing cross section can be found from equations (14) and (20). With the taken ~~consumption~~ <sup>flow rate</sup> of G is determined at first  $p_{MAX}$  and then  $p_{MAX}^*$ . **ENDFOOTNOTE.**

For computation  $\frac{\gamma w^2}{2}$  it is convenient to <sup>use</sup> apply gas-dynamic functions. With the <sup>flow rate</sup> assigned ~~prescribed~~ in the first approximation, ~~consumption~~ is determined the function  $q(i) = \frac{G \sqrt{T^*}}{m F p^*}$  and from tables -  $\lambda$ .

Then ~~is located~~ <sup>we find</sup>  $\frac{\gamma \omega^2}{2} = \frac{G}{2F} \lambda \sqrt{\frac{2k}{k+1} RT^*}$  and at the selected value  $\epsilon$  is determined  $\Delta p^*$ .

The calculation is fulfilled by the method of successive approximation, changing  $G$  before agreement in exit section  $\lambda_{\text{BHX}}$  from  $\lambda_{\text{BHX}}$  <sup>is</sup> obtained by consecutive subtraction <sup>of</sup>  $\Delta p^*$  sections) and from the expression

$$\gamma(\lambda_{\text{BHX}}) = \frac{GV \overline{T_{\text{BHX}}}}{mF_{\text{BHX}} p_{\text{BHX}}}.$$

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In this case pressure at output ~~yield~~ from hole can be taken as equal to the pressure of gas  $p_2$  at output ~~yield~~ from lattice <sup>1</sup>.

FOOTNOTE <sup>1</sup>. Work [2] shows the negligible effect of ejecting effect on trailing edge (from the flow of gas) on the <sup>flow rate</sup> consumption of air coolant. ENDFOOTNOTE.

The proposed calculation method makes it possible to determine coolant distribution according to span of the blade (Fig. 2).

Example of the calculation.

For ~~testing~~ <sup>checking</sup> the method of calculation and selection of the loss factors was determined the flow rate of the air coolant through the channels of blades [2]. The loss factors were selected from handbook [6]:

$\xi_0 = 0,53 \div 0,56$  - for the holes of the rim of disk with transition to deflector;

$\xi_v = 1,58 \div 1,66$  - for a deflector (taking into account the separation of flow on holes on leading edge);

$$\xi_{nx} + \xi_y = 1,1;$$

$\xi_m = 4,76 \div 6,42$  - for the slots between deflector and wall of blade (was designed by formulas for lamellar-tubular radiators);

$$\xi_{cm} = 1,14;$$

$$\xi_{fmax} = 0,141 \div 0,202;$$

$$\xi_{max} = 0,77.$$

In this case some geometric data, which are not given in work [2], are ~~undertaken~~ <sup>taken</sup> approximately from the figure of blade.

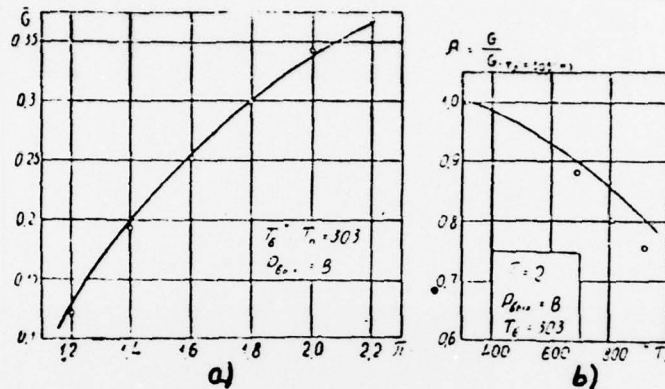


Fig. 3. The dependence of the *normalized* given air flow rate on the *ratio* of pressures and temperature of the blades: — — the calculation; O — according to experiments [3].

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The preheating of air  $\Delta T^*$  from the sections of channel was determined from the equations of heat exchange and energy (13).



The results of the calculation ~~in function~~ <sup>of</sup>  $\bar{G} = \frac{GV\overline{T_u}}{P_{max} F_{max}}$  <sup>on</sup>  $\pi = \frac{P_0^*}{P_{max}}$  and ~~from~~ the temperature of blade  $T_a$  were given in Fig. 3, where was visible the satisfactory convergence of calculated and experimental data [2].

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